

- Check the location to achieve maximum reach and function.
- Place the truss pillar on a flat surface.
- Mark and drill into the concrete for the M16 expansion bolts.
- Fasten the pillar, tighten with 120Nm torque.
- Place the folded jib crane on a forklift (possibly with one or more pallets)
- Raise the the jib crane to the top of the truss pillar.
- Mount it with 8 M12x35 bolts to the crane swivel head. Tighten with 80 Nm torque.
- Check that the crane is free to rotate 360 degrees.
- If the crane needs to be adjusted. Do it on the floor with shimming washers.
- Attach the gripper in the lifting wire and connect the air hoses and signal cable.
- Connect the power supply and compressed air.
- Set the control system parameters correct for the current gripper and use.